

# Work Order ID 50896

July 24, 2009 7:35:30 AM



Page 1

Item ID: D2232-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 7/24/09 Start Qty: 20.00



Cust Item ID:

Required Date: 7/27/09 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2232	Rev C

22

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2232 (1)Dwg Rev: C (1)Prog Rev: C (1)2-  
Deburr if necessary

HB 9-7-24

*GP 09/07/27* (22)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

HB 9-7-24

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*⇒ S 09/02/07*

*cut too*  
(+22) *φ*

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Page 2

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Start Date: 7/24/09

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Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: Basket

0.00



Packaging

Memo

0.00

Packaging

PD 09-07-27

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/28

MF 09-07-27

# Picklist Print

July 24, 2009 7:35:29 AM

Work Order ID: 50896



Parent Item: D2232-1RevC



Parent Item Name: Basket Hinge



Start Date: 7/24/09

Required Date: 7/27/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	106.3344	0.5116 	22		
304/316 0.125 Sheet												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

MAT

106.3343632

111018

106.334363

111018

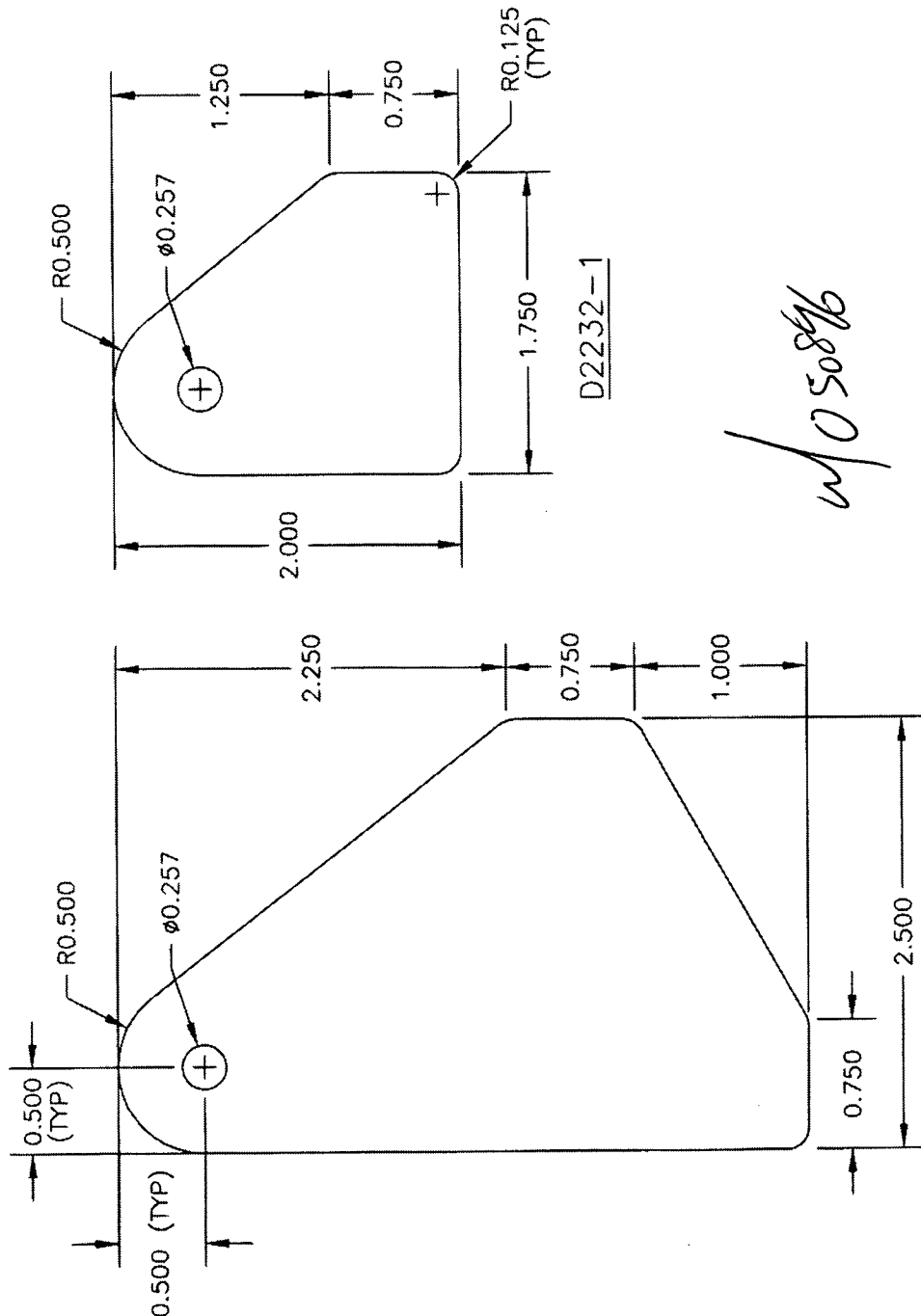
IB 9-7-24





DESIGN	DRAWN BY <i>KIE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>VIR</i>	APPROVED <i>KIE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED  
98.05.05 KE



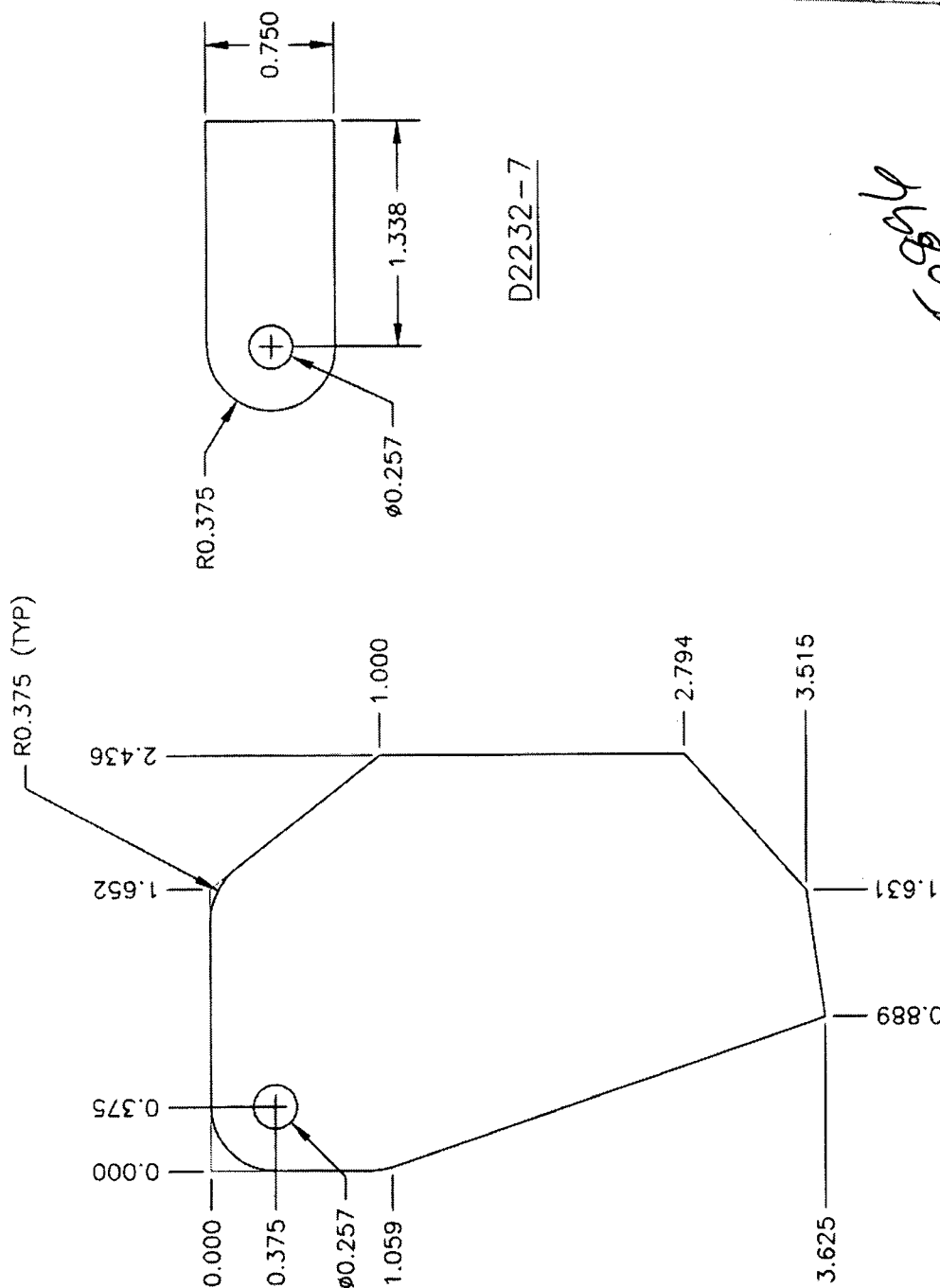
*w/0.508*

MATERIAL: AISI 304/316 SS 0.125 THICK



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED  
98.05.05 KE



D2232-7

50864

D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK